KANSAS HOUSING

PROPERTIES FOR SALE UNDER THE QUALIFIED CONTRACT REGULATIONS

Buildings: 1

Targeting: 55+

Buildings: 9

Targeting: 55+

Buildings: 3

Units: 40

Units: 48

Property: Parkway Pointe Senior Residences 60441

Address: 7601 Parallel Parkway

City and Zip Code: Kansas City 66112

Contact: Joel Kraner

Telephone No.: 516-352-6100

E-mail Address: <u>kraner@whitneycap.com</u>

One year begins: September 30, 2024 Contract Price: \$6,963,481

Property: Villas at Ridge Pointe 60418

Address: 6625 State Avenue

City and Zip Code: Kansas City 66102

Contact: Craig Reid

Telephone No.: 402-488-1666

E-mail Address: creid@perryreid.com

One year begins: June 30, 2025 Contract Price: \$6,294,715

Property: Villas at Ridge Pointe II 60263

Address: 6625 State Avenue Units: 15

City and Zip Code: Kansas City 66102 Targeting: 55+

Contact: Craig Reid

Telephone No.: 402-488-1666

E-mail Address: creid@perryreid.com

One year begins: June 30, 2025 Contract Price: \$3,397,605