KANSAS HOUSING

PROPERTIES FOR SALE UNDER THE QUALIFIED CONTRACT REGULATIONS

Property: Arma Meadows or Friendship Village 60456	E
Address: 503 E. South Street	ι
City: Arma, KS 66712	Т
Contact: Mike Landers	

Buildings: 9 Units: 49 Targeting: 55+

Contract Price: \$2,541,614

Property: Parkway Pointe Senior Residences 60441

Address: 7601 Parallel Parkway City: Kansas City, KS 66112 Contact: Joel Kraner Telephone No.: 516-352-6100 E-mail Address: <u>kraner@whitneycap.com</u> **One year begins: September 30, 2024**

Telephone No.: 417-624-4144

E-mail Address: <u>ml@bellmanage.com</u> One year begins: December 31, 2023

> Buildings: 1 Units: 48 Targeting: 55+

Contract Price: \$6,963,481