## **KANSAS HOUSING**

## PROPERTIES FOR SALE UNDER THE QUALIFIED CONTRACT REGULATIONS

Property: Gardens at Creekside 60423 Buildings: 1

Address: 16110 W. 133<sup>rd</sup> Street Units: 145 (87 LIHTC/ City: Olathe, KS 66062 57 Market/1 Commercial)

Contact: Craig Reid Targeting: 55+

Telephone No.: 402-488-1666

E-mail Address: <a href="mailto:creid@perryreid.com">creid@perryreid.com</a>
One year begins: September 30, 2023

Contract Price: \$ 23,634,357

**Property: Four Seasons Apartments 60127**Buildings: 3

Address: 9512 W. 87<sup>th</sup> Street Units: 53 (32 LIHTC/

City: Overland Park, KS 66212 21 Market)
Contact: Christopher Fett Targeting: Family

Telephone No.: 303-332-9666

E-mail Address: <a href="mailto:chris@8venturesgroup.com">chris@8venturesgroup.com</a>

One year begins: September 30, 2023 Contract Price: \$7,200,000

**Property: Arma Meadows or Friendship Village 60456** Buildings: 9

Address: 503 E. South Street Units: 49

City: Arma, KS 66712 Targeting: 55+

Contact: Mike Landers

Telephone No.: 417-624-4144

E-mail Address: ml@bellmanage.com

One year begins: December 31, 2023 Contract Price: \$2,541,614